

**Work Order ID 82372**

March-29-12 3:13:23 PM

**\*82372\*****PRELIMINARY ISSUE**

ECN 12-558

120404  
Page 1

Item ID: D4628-7

Accept

**\*N900040100\***Setup Start **\*NS1\***Revision ID: ~~PRELIM~~

Item Name: Liner, Lid

Stop **\*NS2\***

Start Date: 3/29/12 Start Qty: 1.00

Required Date: 4/02/12 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: *h*

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D4628

*PAI 2* *REV. A* *120404*

100

0.00

**\*100\***

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per dwg D4628

Prog rev: *PAI 2*Dwg rev: *PAI 2*

2-Deburr as per dwg

*12-3-30**(9)*

110

QC2- Inspect parts off machine FAI/FAIB

0.00

**\*110\***

QC

Memo

0.00

Quality Control

*12-3-30*

# Work Order ID 82372

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**\*82372\***

Page 2

Item ID: D4628-7  
Revision ID: PRELIM  
Item Name: Liner, Lid

Accept

**\*N900040100\***

Setup Start **\*NS1\***  
Stop **\*NS2\***

Start Date: 3/29/12 Start Qty: 1.00 **\*1\***  
Required Date: 4/02/12 Req'd Qty: 1.00 **\*1\***

Cust Item ID:  
Customer:

Reference:

Approvals: Process Plan: Date:  
QC: Date:

Tooling: Date:  
SPC (Y/N): Date:

Run Start **\*NR1\***  
Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 <b>*120*</b> QC Quality Control	QC8- Inspect parts - second check  Memo	0.00 -inspected to 142 Dug only 8/26/30							(x2)
130 <b>*130*</b> Packaging Packaging	Identify as per dwg & Stock Location: <u>GA</u>  Memo	0.00 0.00							u 120405
140 <b>*140*</b> QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00 0.00							12/4/10 <i>[Signature]</i>

POSITIVE RECALL  
EFFECTIVE 12/3/29 AUTH u  
RELEASED u DATE 12/04/09  
ECW#12558

MF  
12-04-05

# Picklist Print

March-29-12 3:13:23 PM

Page 1

Work Order ID: 82372

Parent Item: D4628-7

Parent Item Name: Liner, Lid

Start Date: 3/29/12

Required Date: 4/02/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA 12.03.29 new issue EC verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MKYD6185S.080-P3-52068		Purchased	No			100	sf	796.2216	0.875	0.9210526			

Kydex steel grey

B2-3-30

Location

Loc Qty

Loc Code

therm

796.2215592

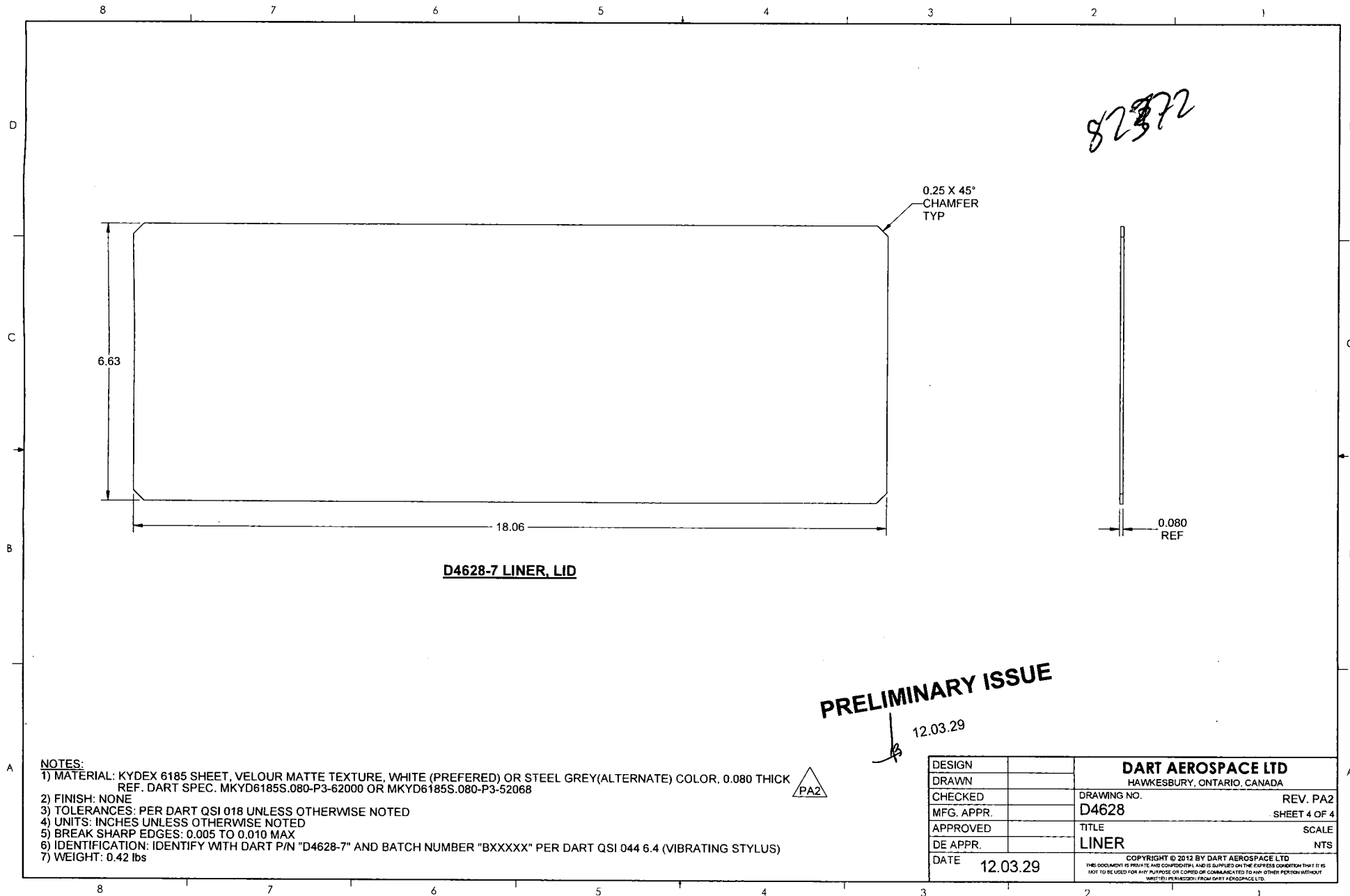
111807

10.4896282

119476

785.731931

119476



**D4628-7 LINER, LID**

**PRELIMINARY ISSUE**

12.03.29

**NOTES:**

- 1) MATERIAL: KYDEX 6185 SHEET, VELOUR MATTE TEXTURE, WHITE (PREFERRED) OR STEEL GREY(ALTERNATE) COLOR, 0.080 THICK  
REF. DART SPEC. MKYD6185S.080-P3-62000 OR MKYD6185S.080-P3-52068
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4628-7" AND BATCH NUMBER "BXXXXX" PER DART QSI 044 6.4 (VIBRATING STYLUS)
- 7) WEIGHT: 0.42 lbs



DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. PA2
MFG. APPR.		<b>D4628</b>	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DE APPR.		<b>LINER</b>	NTS
DATE	<b>12.03.29</b>	<small>COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	



D

C

B

A

D

C

B

A

8 7 6 5 4 3 2 1

6.63

18.06

0.25 X 45°  
CHAMFER  
TYP0.080  
REFD4628-7 LINER, LIDRELEASED  
2012-04-04

## NOTES:

- 1) MATERIAL: KYDEX 6185 SHEET, VELOUR MATTE TEXTURE, WHITE (PREFERED) OR STEEL GREY(ALTERNATE) COLOR, 0.080 THICK  
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MFG. APPR.		D4628	SHEET 4 OF 5
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DE APPR.		LINER	NTS
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8 7 6 5 4 3 2 1